

Slitting Line

I. Introduction

The rolling plate is unfolded and leveled. Then, the steel plate is cut into the needed strips by using the circle shear. After that, the strips are taken up with the coiling machine and the formed narrow coils are packed.

II. Main projects and clients

No.	Equipment name	Clients	Remark
1	10×1550mm slitting line	Tianjin Shenzhou Tong	X65
2	1.5 ~ 6×2000mm slitting line (stainless)	Uzbekistan	Export project
3	4~16×2000mm slitting line	Shanghai Baosteel steel tectonics research laboratory	X65
4	4 ~ 16×2000mm vertical &horizontal shearing mill	Wugang group Hankou steel rolling plant	X65
5	2~14×1800mm slitting line	Wuxi Fast	
6	16×2100mm slitting line	Shanxi steel development company	
7	0.4~3.5×1650mm slitting line	Poland	Export project
8	1.9~8.0×1550mm slitting line	Baoji oil steel pipe Co., Ltd.	X110 material
9	3 ~ 12×2200mm slitting line(stainless)	Jiangsu Golden Harbour stainless Co., Ltd.	
10	4~14×2000mm slitting line	Guangdong Oupu steel logistics shares Co., Ltd	
11	3~16×2150mm slitting line	Anshan Hongxiang steel pipe Co., Ltd.	

III. Typical projects

1. Shanxi Steel and Iron Co., Ltd (16x2100 Slitting Line)

The mill is designed and manufactured by our company with advanced

technology for Shanxi Steel and Iron Company. The mill adopts patent technologies to guarantee the mill's production efficiency.

2. Anshan Hongxiang steel pipe Co., Ltd (16x2150Slitting Line)

The mill is designed and manufactured by our company with advanced technology for Anshan Hongxiang steel pipe Company. The mill adopts patent technologies to guarantee the mill's production efficiency.

IV. Production process

Loading coil – uncoiling – leveling - cutting the head and end - circle shear – slitter edge recoiling- accumulator- steel ends bending -separating-tensioner-recoiling machine

V. Available types

No	Model	Sheet thickness (mm)	Coil weight (ton)	Coil width(mm)	Speed(m/min)	Capacity(kw)	Area(M ²)
1	ZJJZ-01	0.18~1.2	3	500~1250	80~150	100	12×30
2	ZJJZ-02	0.3~2	5	900~1250	50~100	150	12×30
3	ZJJZ-04	1.8~4	8	1000~1500	40~80	175	12×30
4	ZJJZ-06	2~6	10	1000~1550	30~60	200	12×30
5	ZJJZ-10	4~10	20	1000~1550	20~40	480	12×40
6	ZJJZ-13	4~12.7	25	1000~1550	20~40	550	12×40
7	ZJJZ-14	5~14	30	1000~1700	15~30	600	16×50
8	ZJJZ-16	6~16	40	1200~2000	12.5~25	650	16×50